

WINDOW MOLDING GLAZING CHANNEL INSTRUCTIONS

1. Mark the boat by drawing a line around the window on the outside of the boat before removing window & frame.
2. To remove the window frame from the boat; from inside the boat remove all of the screws from the inside clamp/trim ring. Note how the top and bottom halves of the frame are joined on the forward and aft ends of the frame. Be careful not to flex the frame at the joint to avoid breaking the glass. Each joint is secured with a small plate with a screw into each end of the plate. Carefully remove the frame/window assembly from boat.
3. Using masking tape, mask all areas where you don't want sealant.
 - a) Mask off perimeter of window frame on boat.
 - b) Mask the outside of the window frame.
 - c) Mask glass to vinyl seal.
4. Remove sealant from the joint plates on each end of the frame, one forward one aft. Lift the top half of the frame from the glass. Lift the glass from the bottom half of the frame. Thoroughly clean the frame and glass.
5. Once you have cleaned and dried glass & frame, have a helper put a bead of silicone/polyurethane sealant along the inside of the glazing channel. Have helper hold the glazing channel and set the glass into the glazing channel.
6. After setting the glass into the glazing channel, have a helper put a bead of the silicone/polyurethane sealant along the inside of the frame. Have your helper hold the frame and set the glass with glazing channel already around it into the frame.
7. Let the sealant cure (see instructions on tube for curing time).
8. Completely clean off old adhesive on the boat and dry the area.
9. Apply a bead of 4200 Marine Sealant to the inside surface of the exterior frame/glass assembly. Gently install exterior frame/glass assembly onto boat, using the line drawn in step 1.
10. Hold the window frame/glass assembly gently in place from outside of the cabin. Take the interior clamp/trim ring. From the inside of cabin slightly tighten trim ring to frame to avoid squeezing all sealant out. Let the sealant cure for about 2-3 hours (depending on temperature) then finish tightening screws on the inside clamp/trim ring.
11. Let the sealant cure overnight and your ready to go sailing.

Note: To remove uncured excess sealant from the frame or boat, start with a dry cloth followed by a cloth dampened with 3M General Purpose Adhesive Cleaner or similar adhesive remover. For cured sealant removal, see sealant tube for further instructions.